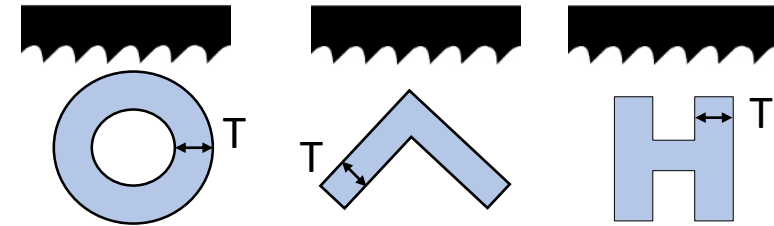


Round Bar / Flats

Diameter (D) <i>OR</i> Width of Cut (W)	10-25 mm	25-75 mm	75-125 mm	125-225 mm	225-400 mm	400-600 mm
Blade TPI	5/8	4/6	3/4	2/3	1.5/2.0	1.0/1.3



Pipe / Structural

Wall Thickness (T)	1.25-2.5 mm	2.5-3.75 mm	3.75-5.0 mm	5.0-6.25 mm	6.25-15 mm	15-25 mm	25-50 mm
Blade TPI	10/14	8/12	6/10	5/8, 6/8	4/6	3/4	2/3